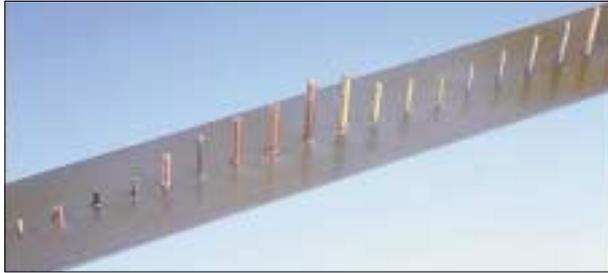




SK-5 T-Nut Desk-Type Welding Machine



The SK-5 T-Nut desk-type welding machine allows welding elements to be welded on metallic workpieces at lightning speed.



SK-5 T-Nut SOYER desk-type welding machine for capacitor discharge stud welding

Description:

The solid, hand-operated SK-5 T-Nut desk-type welding machine with SK-5 welding head is the simplest type of a stationary retainer for welding heads in the extensive SOYER programme. The main advantages are the exact positioning of the studs, reduced spatial requirements, ergonomic operating layout, uncomplicated handling and automatic grounding with simultaneous fixing of the workpiece, as well as high efficiency even with smaller series and individual pieces.

Technical data:

Welding range:	M3 - M8 or Ø 3 - 8 mm
Welding process:	Capacitor discharge process (TS) as per EN ISO 14555 with gap welding
Field of application:	For studs and workpieces made of steel, stainless steel (M8 or Ø 8 mm in aluminium and brass conditionally, depending on the respective requirements)
Total height:	570 mm
Usable working height:	150 mm
Maximum reach from column to centre of welding head:	220 mm
Base plate:	550 x 450 mm (w x d)
Weight:	25 kg
	Subject to technical changes

SOYER top-of-the-range products awarded the following prizes for



Production



Quality



Technology



Design



Quality Management



International Approval



Safety



EC Conformity